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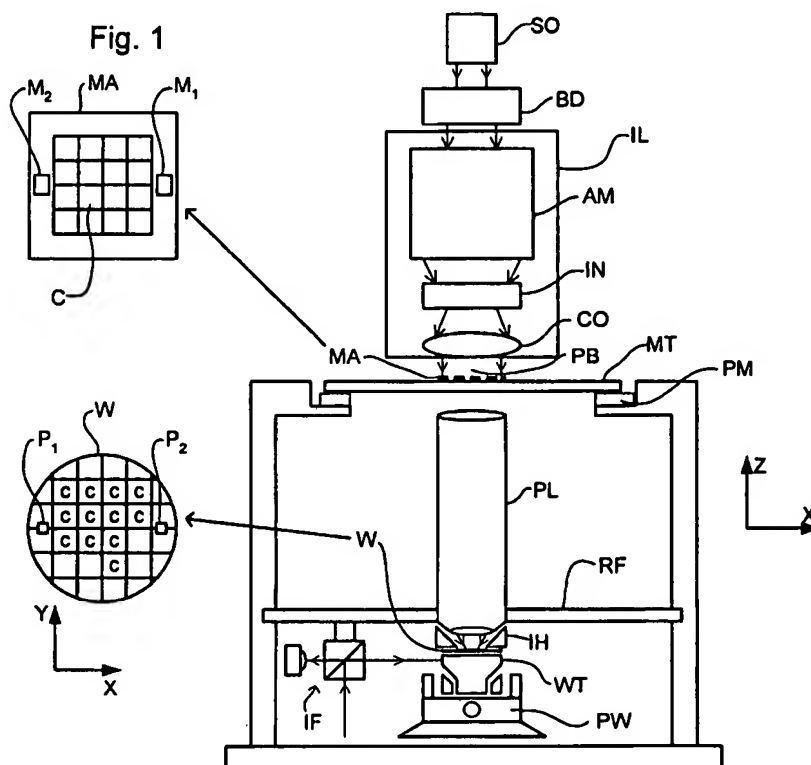
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(54) **Lithographic apparatus and device manufacturing method**

(57) A final element (20,21) of a projection system (PL) of an immersion lithographic apparatus is configured for a liquid (11) having a refractive index greater than a refractive index of the final element. In an embodiment, the final element comprises a convex meniscus shaped

lens (21). Such a final element enables the effective numerical aperture of the lithographic apparatus to be increased and reduce total internal reflection of the projected beam as it passes through the final element to the liquid.



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Description

[0001] The present invention relates to a lithographic apparatus and a method for manufacturing a device. In particular, the present invention relates to immersion lithography.

5 **[0002]** A lithographic apparatus is a machine that applies a desired pattern onto a substrate, usually onto a target portion of the substrate. A lithographic apparatus can be used, for example, in the manufacture of integrated circuits (ICs). In that instance, a patterning device, which is alternatively referred to as a mask or a reticle, may be used to generate a circuit pattern to be formed on an individual layer of the IC. This pattern can be transferred onto a target portion (e.g. comprising part of, one, or several dies) on a substrate (e.g. a silicon wafer). Transfer of the pattern is typically via imaging onto a layer of radiation-sensitive material (resist) provided on the substrate. In general, a single substrate will contain a network of adjacent target portions that are successively patterned. Known lithographic apparatus include so-called steppers, in which each target portion is irradiated by exposing an entire pattern onto the target portion at one time, and so-called scanners, in which each target portion is irradiated by scanning the pattern through a radiation beam in a given direction (the "scanning"-direction) while synchronously scanning the substrate parallel or anti-parallel to this direction. It is also possible to transfer the pattern from the patterning device to the substrate by imprinting the pattern onto the substrate.

15 **[0003]** It has been proposed to immerse the substrate in the lithographic projection apparatus in a liquid having a relatively high refractive index, e.g. water, so as to fill a space between the final element of the projection system and the substrate. The point of this is to enable imaging of smaller features since the exposure radiation will have a shorter wavelength in the liquid than in air or a vacuum, allowing smaller features to be resolved. (The effect of the liquid may also be regarded as increasing the effective NA (when supported by the projection system) of the lithographic apparatus and also increasing the depth of focus.) Other immersion liquids have been proposed, including water with solid particles (e.g. quartz) suspended therein.

20 **[0004]** However, submersing the substrate or substrate and substrate table in a bath of liquid (see, for example, United States patent US 4,509,852, hereby incorporated in its entirety by reference) means that there is a large body of liquid that must be accelerated during a scanning exposure. This requires additional or more powerful motors and turbulence in the liquid may lead to undesirable and unpredictable effects.

25 **[0005]** One of the solutions proposed is for a liquid supply system to provide liquid on only a localized area of the substrate and in between the final element of the projection system and the substrate (the substrate generally has a larger surface area than the final element of the projection system). One way which has been proposed to arrange for this is disclosed in PCT patent application WO 99/49504, hereby incorporated in its entirety by reference. As illustrated in Figures 2 and 3, liquid is supplied by at least one inlet IN onto the substrate, preferably along the direction of movement of the substrate relative to the final element, and is removed by at least one outlet OUT after having passed under the projection system. That is, as the substrate is scanned beneath the element in a -X direction, liquid is supplied at the +X side of the element and taken up at the -X side. Figure 2 shows the arrangement schematically in which liquid is supplied via inlet IN and is taken up on the other side of the element by outlet OUT which is connected to a low pressure source. In the illustration of Figure 2 the liquid is supplied along the direction of movement of the substrate relative to the final element, though this does not need to be the case. Various orientations and numbers of in- and out-lets positioned around the final element are possible, one example is illustrated in Figure 3 in which four sets of an inlet with an outlet on either side are provided in a regular pattern around the final element.

30 **[0006]** The state of the art describes projecting a beam from a projection system, through the immersion liquid and onto the substrate. The projection system has a final element such as a lens. The problem with projecting a beam through a lens, then liquid, is that a very small degree of freedom in angles of incidence is possible as it strikes the substrate. This means that a limited amount of result information is possible based only on a small range of incident angles. The present invention seeks to solve this problem.

35 **[0007]** In accordance with an aspect of the invention, there is provided a lithographic projection apparatus arranged to project a patterned beam of radiation from a patterning device onto a substrate, the apparatus comprising:

40 a projection system configured to project the patterned beam of radiation onto the substrate, the projection system comprising a final element adjacent the substrate and configured to focus the patterned beam of radiation through a liquid onto the substrate; and a liquid supply system configured to supply a liquid to a space between the final element and the substrate, the liquid having a refractive index greater than a refractive index of the final element.

45 **[0008]** Embodiments of the invention will now be described, by way of example only, with reference to the accompanying schematic drawings in which corresponding reference symbols indicate corresponding parts, and in which:

Figure 1 depicts a lithographic apparatus according to an embodiment of the invention;
 Figures 2 and 3 depict a liquid supply system for use in a lithographic projection apparatus;

Figure 4 depicts a further liquid supply system for use in a lithographic projection apparatus;
 Figure 5 depicts another liquid supply system for use in a lithographic projection apparatus;
 Figure 6 depicts a final element of a projection system of a lithographic projection apparatus; and
 Figure 7 depicts a final element of a projection system of a lithographic projection apparatus according to an embodiment of the invention.

[0009] Figure 1 schematically depicts a lithographic apparatus according to one embodiment of the invention. The apparatus comprises:

- an illumination system (illuminator) IL configured to condition a radiation beam PB (e.g. UV radiation or DUV radiation);
- a support structure (e.g. a mask table) MT constructed to support a patterning device (e.g. a mask) MA and connected to a first positioner PM configured to accurately position the patterning device in accordance with certain parameters;
- a substrate table (e.g. a wafer table) WT constructed to hold a substrate (e.g. a resist-coated wafer) W and connected to a second positioner PW configured to accurately position the substrate in accordance with certain parameters; and
- a projection system (e.g. a refractive projection lens system) PL configured to project a pattern imparted to the radiation beam PB by patterning device MA onto a target portion C (e.g. comprising one or more dies) of the substrate W.

[0010] The illumination system may include various types of optical components, such as refractive, reflective, magnetic, electromagnetic, electrostatic or other types of optical components, or any combination thereof, for directing, shaping, or controlling radiation.

[0011] The support structure supports, i.e. bears the weight of, the patterning device. It holds the patterning device in a manner that depends on the orientation of the patterning device, the design of the lithographic apparatus, and other conditions, such as for example whether or not the patterning device is held in a vacuum environment. The support structure can use mechanical, vacuum, electrostatic or other clamping techniques to hold the patterning device. The support structure may be a frame or a table, for example, which may be fixed or movable as required. The support structure may ensure that the patterning device is at a desired position, for example with respect to the projection system. Any use of the terms "reticle" or "mask" herein may be considered synonymous with the more general term "patterning device."

[0012] The term "patterning device" used herein should be broadly interpreted as referring to any device that can be used to impart a radiation beam with a pattern in its cross-section such as to create a pattern in a target portion of the substrate. It should be noted that the pattern imparted to the radiation beam may not exactly correspond to the desired pattern in the target portion of the substrate, for example if the pattern includes phase-shifting features or so called assist features. Generally, the pattern imparted to the radiation beam will correspond to a particular functional layer in a device being created in the target portion, such as an integrated circuit.

[0013] The patterning device may be transmissive or reflective. Examples of patterning devices include masks, programmable mirror arrays, and programmable LCD panels. Masks are well known in lithography, and include mask types such as binary, alternating phase-shift, and attenuated phase-shift, as well as various hybrid mask types. An example of a programmable mirror array employs a matrix arrangement of small mirrors, each of which can be individually tilted so as to reflect an incoming radiation beam in different directions. The tilted mirrors impart a pattern in a radiation beam which is reflected by the mirror matrix.

[0014] The term "projection system" used herein should be broadly interpreted as encompassing any type of projection system, including refractive, reflective, catadioptric, magnetic, electromagnetic and electrostatic optical systems, or any combination thereof, as appropriate for the exposure radiation being used, or for other factors such as the use of an immersion liquid or the use of a vacuum. Any use of the term "projection lens" herein may be considered as synonymous with the more general term "projection system".

[0015] As here depicted, the apparatus is of a transmissive type (e.g. employing a transmissive mask). Alternatively, the apparatus may be of a reflective type (e.g. employing a programmable mirror array of a type as referred to above, or employing a reflective mask).

[0016] The lithographic apparatus may be of a type having two (dual stage) or more substrate tables (and/or two or more mask tables). In such "multiple stage" machines the additional tables may be used in parallel, or preparatory steps may be carried out on one or more tables while one or more other tables are being used for exposure.

[0017] Referring to Figure 1, the illuminator IL receives a radiation beam from a radiation source SO. The source and the lithographic apparatus may be separate entities, for example when the source is an excimer laser. In such cases, the source is not considered to form part of the lithographic apparatus and the radiation beam is passed from the source SO to the illuminator IL with the aid of a beam delivery system BD comprising, for example, suitable directing mirrors and/or a beam expander. In other cases the source may be an integral part of the lithographic apparatus, for example when the source is a mercury lamp. The source SO and the illuminator IL, together with the beam delivery system BD

if required, may be referred to as a radiation system.

[0018] The illuminator IL may comprise an adjuster AD for adjusting the angular intensity distribution of the radiation beam. Generally, at least the outer and/or inner radial extent (commonly referred to as σ -outer and σ -inner, respectively) of the intensity distribution in a pupil plane of the illuminator can be adjusted. In addition, the illuminator IL may comprise various other components, such as an integrator IN and a condenser CO. The illuminator may be used to condition the radiation beam, to have a desired uniformity and intensity distribution in its cross-section.

[0019] The radiation beam PB is incident on the patterning device (e.g., mask MA), which is held on the support structure (e.g., mask table MT), and is patterned by the patterning device. Having traversed the mask MA, the radiation beam PB passes through the projection system PL, which focuses the beam onto a target portion C of the substrate W. With the aid of the second positioner PW and position sensor IF (e.g. an interferometric device, linear encoder or capacitive sensor), the substrate table WT can be moved accurately, e.g. so as to position different target portions C in the path of the radiation beam PB. Similarly, the first positioner PM and another position sensor (which is not explicitly depicted in Figure 1) can be used to accurately position the mask MA with respect to the path of the radiation beam PB, e.g. after mechanical retrieval from a mask library, or during a scan. In general, movement of the mask table MT may be realized with the aid of a long-stroke module (coarse positioning) and a short-stroke module (fine positioning), which form part of the first positioner PM. Similarly, movement of the substrate table WT may be realized using a long-stroke module and a short-stroke module, which form part of the second positioner PW. In the case of a stepper (as opposed to a scanner) the mask table MT may be connected to a short-stroke actuator only, or may be fixed. Mask MA and substrate W may be aligned using mask alignment marks M1, M2 and substrate alignment marks P1, P2. Although the substrate alignment marks as illustrated occupy dedicated target portions, they may be located in spaces between target portions (these are known as scribe-lane alignment marks). Similarly, in situations in which more than one die is provided on the mask MA, the mask alignment marks may be located between the dies.

[0020] The depicted apparatus could be used in at least one of the following modes:

1. In step mode, the mask table MT and the substrate table WT are kept essentially stationary, while an entire pattern imparted to the radiation beam is projected onto a target portion C at one time (i.e. a single static exposure). The substrate table WT is then shifted in the X and/or Y direction so that a different target portion C can be exposed. In step mode, the maximum size of the exposure field limits the size of the target portion C imaged in a single static exposure.

2. In scan mode, the mask table MT and the substrate table WT are scanned synchronously while a pattern imparted to the radiation beam is projected onto a target portion C (i.e. a single dynamic exposure). The velocity and direction of the substrate table WT relative to the mask table MT may be determined by the (de-)magnification and image reversal characteristics of the projection system PL. In scan mode, the maximum size of the exposure field limits the width (in the non-scanning direction) of the target portion in a single dynamic exposure, whereas the length of the scanning motion determines the height (in the scanning direction) of the target portion.

3. In another mode, the mask table MT is kept essentially stationary holding a programmable patterning device, and the substrate table WT is moved or scanned while a pattern imparted to the radiation beam is projected onto a target portion C. In this mode, generally a pulsed radiation source is employed and the programmable patterning device is updated as required after each movement of the substrate table WT or in between successive radiation pulses during a scan. This mode of operation can be readily applied to maskless lithography that utilizes programmable patterning device, such as a programmable mirror array of a type as referred to above.

[0021] Combinations and/or variations on the above described modes of use or entirely different modes of use may also be employed.

[0022] A further immersion lithography solution with a localized liquid supply system is shown in Figure 4. Liquid is supplied by two groove inlets IN on either side of the projection system PL and is removed by a plurality of discrete outlets OUT arranged radially outwardly of the inlets IN. The inlets IN and OUT can be arranged in a plate with a hole in its center and through which the projection beam is projected. Liquid is supplied by one groove inlet IN on one side of the projection system PL and removed by a plurality of discrete outlets OUT on the other side of the projection system PL, causing a flow of a thin film of liquid between the projection system PL and the substrate W. The choice of which combination of inlet IN and outlets OUT to use can depend on the direction of movement of the substrate W (the other combination of inlet IN and outlets OUT being inactive).

[0023] Another immersion lithography solution with a localized liquid supply system solution which has been proposed is to provide the liquid supply system with a seal member which extends along at least a part of a boundary of the space between the final element of the projection system and the substrate table. The seal member is substantially stationary relative to the projection system in the XY plane though there may be some relative movement in the Z direction (in the direction of the optical axis). A seal is formed between the seal member and the surface of the substrate. In an embodiment, the seal is a contactless seal such as a gas seal. Such a system with a gas seal is disclosed in United States patent

application no. US 10/705,783, hereby incorporated in its entirety by reference, and shown in Figure 5.

[0024] Referring to Figure 5, a reservoir 10 forms a contactless seal to the substrate around the image field of the projection system so that liquid is confined to fill a space between the substrate surface and the final element of the projection system. The reservoir is formed by a seal member 12 positioned below and surrounding the final element of the projection system PL. Liquid is brought into the space via inlet(s) 13 below the projection system and within the seal member 12. The seal member 12 extends a little above the final element of the projection system and the liquid level rises above the final element so that a buffer of liquid is provided. The seal member 12 has an inner periphery that at the upper end closely conforms to the step of the projection system or the final element thereof and may, e.g., be round. At the bottom, the inner periphery closely conforms to the shape of the image field, e.g., rectangular though this need not be the case.

[0025] The liquid is confined in the reservoir by a gas seal 16 between the bottom of the seal member 12 and the surface of the substrate W. The gas seal is formed by gas, e.g. air, synthetic air, N₂ or an inert gas, provided under pressure via inlet 15 to the gap between seal member 12 and the substrate W and extracted via outlet 14. The overpressure on the gas inlet 15, vacuum level on the outlet 14 and geometry of the gap are arranged so that there is a high-velocity gas flow inwards that confines the liquid.

[0026] Figures 2 to 5 show immersion systems in which a liquid is supplied into one side of the apparatus and out of the other side of the apparatus.

[0027] Turning to Figure 6, the projection system PL comprises a final element 20. The element is most commonly a spherical lens, though it could be another element such as a diffractive or refractive element. The final element could also be a combination of a spherical, diffractive or refractive lens or element in combination with another optical element such as a transparent plate (e.g., for protection of the spherical, diffractive or refractive element). Liquid 11 is supplied between this final element 20 and the substrate W. Figure 6 shows an example final element 20 for use in a lithographic apparatus. It is a planar convex lens.

[0028] In immersion lithography wherein the space between the substrate and a last lens of the projection system is filled with liquid, the numerical aperture (NA) of the lens is dependent on the refractive index of the lens (even if the refractive index of the liquid is greater than the refractive index of the lens) in order to prevent total internal reflection of the projected beam as it passes from the lens to the liquid on its path to the substrate.

[0029] Specifically, for all optical rays, there is what is known as a sine-condition:

$$n_{\text{resist}} \sin \theta_{\text{resist}} = n_{\text{liquid}} \sin \theta_{\text{liquid}} = n_{\text{lens}} \sin \theta_{\text{lens}} \quad (1)$$

where n = refractive index

[0030] In other words, in order for an optical ray to pass unaffected through the final element (or lens in this case), the liquid and the resist, this formula needs to be balanced. The $\sin \theta$ parameter is with respect to the optical axis. This means that the lowest refractive index of the element (or lens in this case) material, resist or liquid limits the numerical aperture (NA) because:

$$NA = n_{\text{lens}} \sin \theta_{\text{lens}} \quad (2)$$

[0031] If resists and liquids with a refractive index greater than the refractive index of the element (or lens in this case) material (e.g., 1.56 which is the refractive index of fused silica at 193 nm) are used, then the sine-condition can not be met at the lens boundary and total internal reflection occurs as shown in Figure 6. One way to solve this issue would be to make the element (lens) out of a material with a larger refractive index than a desired liquid. In another solution to this problem, referring to Figure 7, the normal on the surface of the element-liquid boundary is tilted by using a curved lens element 21. This enables a numerical aperture not to be limited by the refractive index of the material, but by the curvature of the surface. Thus, an advantage is that the angles at which the projected beam can pass safely through the lens and the liquid to the substrate is not as limited.

[0032] In other words, because the refractive index (n_{lens}) is very difficult to increase, it is the $\sin \theta_{\text{lens}}$ which must be adjusted in order to balance formula (1).

[0033] Tilting the element-liquid boundary is achieved by using a lens which has a convex face facing the incoming projected patterned beam and a concave face facing the direction of travel of the projected patterned beam. This may, for instance, be a meniscus convex lens which has a positive radius of curvature at both of its opposing faces. By "positive" radius of curvature, it is meant that if the beam were entering from a left direction, the lens face would be bulging towards that left direction.

[0034] If both faces have a positive radius of curvature, the lens would be convex on the left side and concave on the right side. Looking at Figure 7, the beam is coming from the top of the page and so the lens bulges towards the top of the page.

[0035] It is possible to use a lens with at least one negative radius of curvature, as long as the lens focuses the beam onto the substrate.

[0036] The advantage of being able to use liquids with a refractive index which is as high as possible and therefore higher than that of the final element is that the resolution of the pattern image on the substrate is improved.

[0037] A further embodiment of the present invention may have a lens 21 where the curvature is adjustable to compensate for the introduction of liquids with different refractive indices. For example, there may be a set of interchangeable lenses. A lens exchangers (as are well known in the art), for example, may be used to substitute in and out the appropriate lenses.

[0038] In European Patent Application No. 03257072.3, the idea of a twin or dual stage immersion lithography apparatus is disclosed. Such an apparatus is provided with two tables for supporting a substrate. Leveling measurements are carried out with a table at a first position, without immersion liquid, and exposure is carried out with a table at a second position, where immersion liquid is present. Alternatively, the apparatus has only one table.

[0039] Although specific reference may be made in this text to the use of lithographic apparatus in the manufacture of ICs, it should be understood that the lithographic apparatus described herein may have other applications, such as the manufacture of integrated optical systems, guidance and detection patterns for magnetic domain memories, flat-panel displays, liquid-crystal displays (LCDs), thin-film magnetic heads, etc. The skilled artisan will appreciate that, in the context of such alternative applications, any use of the terms "wafer" or "die" herein may be considered as synonymous with the more general terms "substrate" or "target portion", respectively. The substrate referred to herein may be processed, before or after exposure, in for example a track (a tool that typically applies a layer of resist to a substrate and develops the exposed resist), a metrology tool and/or an inspection tool. Where applicable, the disclosure herein may be applied to such and other substrate processing tools. Further, the substrate may be processed more than once, for example in order to create a multi-layer IC, so that the term substrate used herein may also refer to a substrate that already contains multiple processed layers.

[0040] The terms "radiation" and "beam" used herein encompass all types of electromagnetic radiation, including ultraviolet (UV) radiation (e.g. having a wavelength of or about 365, 248, 193, 157 or 126 nm).

[0041] The term "lens", where the context allows, may refer to any one or combination of various types of optical components, including refractive and reflective optical components.

[0042] While specific embodiments of the invention have been described above, it will be appreciated that the invention may be practiced otherwise than as described. For example, an embodiment of the invention may take the form of a computer program containing one or more sequences of machine-readable instructions describing a method as disclosed above, or a data storage medium (e.g. semiconductor memory, magnetic or optical disk) having such a computer program stored therein.

[0043] Embodiments of the present invention may be applied to any immersion lithography apparatus, in particular, but not exclusively, those types mentioned above.

[0044] The descriptions above are intended to be illustrative, not limiting. Thus, it will be apparent to one skilled in the art that modifications may be made to the invention as described without departing from the scope of the claims set out below.

Claims

1. A lithographic projection apparatus arranged to project a patterned beam of radiation from a patterning device onto a substrate, the apparatus comprising:

a projection system configured to project the patterned beam of radiation onto the substrate, the projection system comprising a final element adjacent the substrate and configured to focus the patterned beam of radiation through a liquid onto the substrate; and

a liquid supply system configured to supply a liquid to a space between the final element and the substrate, the liquid having a refractive index greater than a refractive index of the final element.

2. A device manufacturing method, comprising:

supplying a liquid to a space between a final element of a projection system and a substrate, the liquid having a refractive index greater than a refractive index of the final element, the final element positioned adjacent the substrate and configured to focus a patterned beam of radiation through a liquid onto the substrate; and

projecting a patterned beam of radiation, using the final element, through the liquid onto the substrate.

- 5
3. The apparatus according to claim 1 or the method according to claim 2, wherein the liquid has a refractive index greater than 1.56.
- 10
4. The apparatus according to claim 1 or 3, or the method according to claim 2 or 3, wherein the final element comprises a positive lens.
5. The apparatus according to claims 1, 3 or 4, or the method according to claim 2, 3 or 4, wherein the final element is a lens is made of fused silica with a refractive index of 1.56.
- 15
6. The apparatus according to any one of claims 1 or 3 to 5, or the method according to any one of claims 2 to 5, wherein the liquid comprises water.
7. The apparatus according to any one of claims 1 or 3 to 6, or the method according to any one of claims 2 to 6, wherein the final element comprises a lens shaped with two opposing faces, the faces having positive radii of curvature with respect to an incoming patterned beam of radiation.
- 20
8. The apparatus or method according to claim 7, wherein the lens is a meniscus convex shape.
9. The apparatus according to any one of claims 1 or 3 to 6, or the method according to any one of claims 2 to 6, wherein the final element comprises a lens shaped with two opposing faces, at least one of the faces having a negative radius of curvature with respect to an incoming patterned beam of radiation.
- 25
10. The apparatus according to any one of claims 1 or 3 to 9, wherein a curvature of the final element is adjustable to compensate for a refractive index of the liquid.
- 30
11. The apparatus according to any one of claims 1 or 3 to 10, wherein the final element comprises a plurality of lenses, each lens configured for a refractive index of a particular liquid.
- 35
12. The method according to any one of claims 2 to 9, comprising adjusting a curvature of the final element to compensate for a refractive index of the liquid.
13. The method according to any one of claims 2 to 10, wherein adjusting the final element comprises substituting in and/or out one or more lenses of a plurality of lenses, each lens of the plurality of lenses configured for a refractive index of a particular liquid.
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- 50
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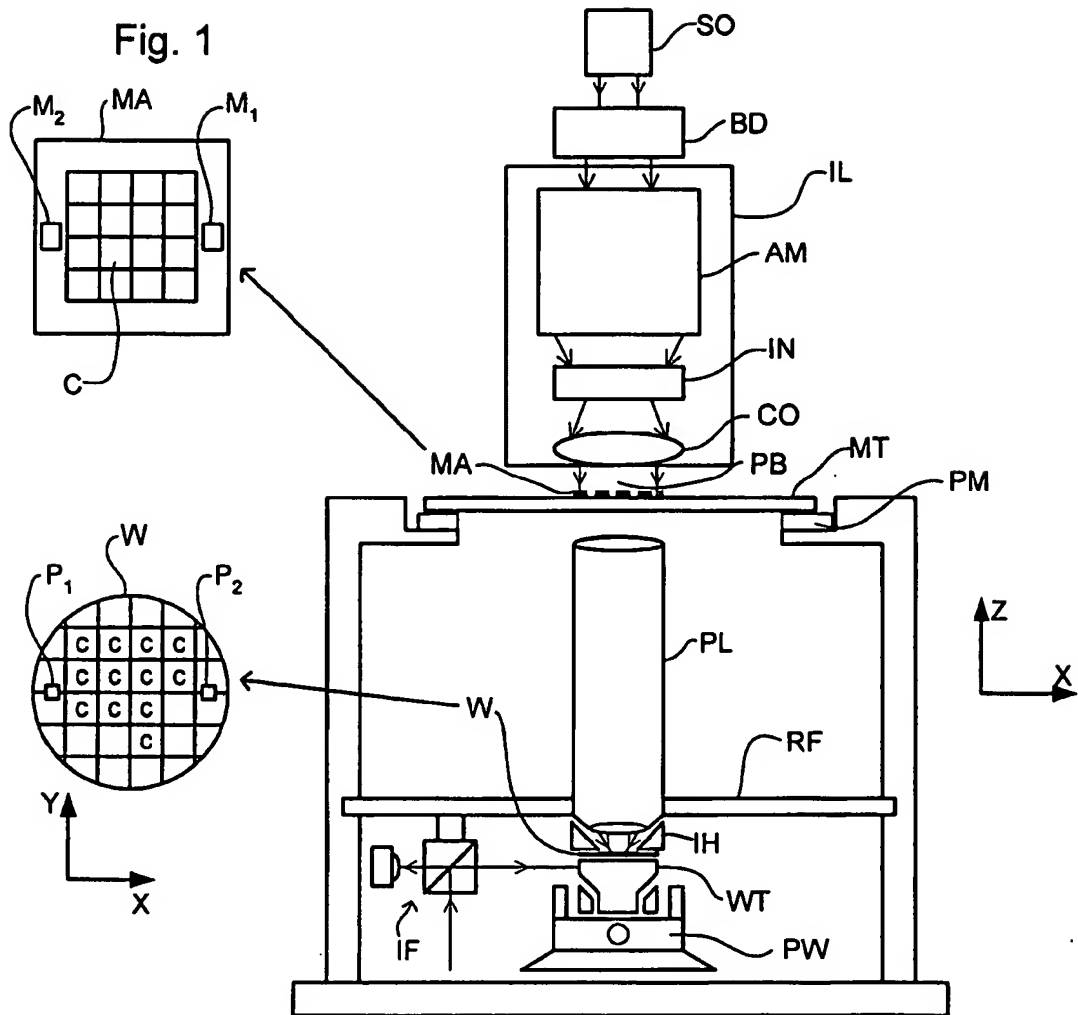


Fig. 2

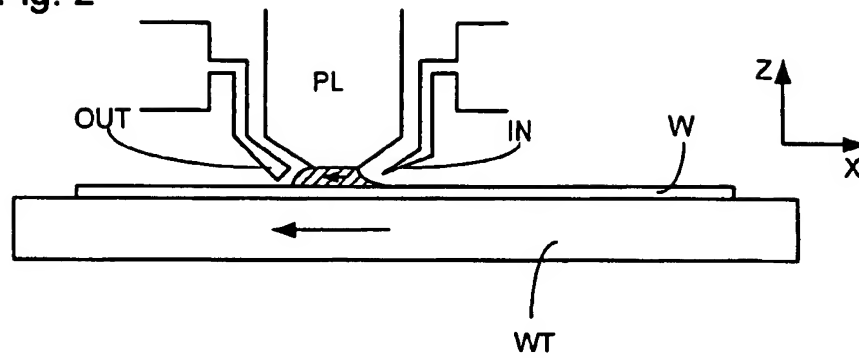


Fig. 3

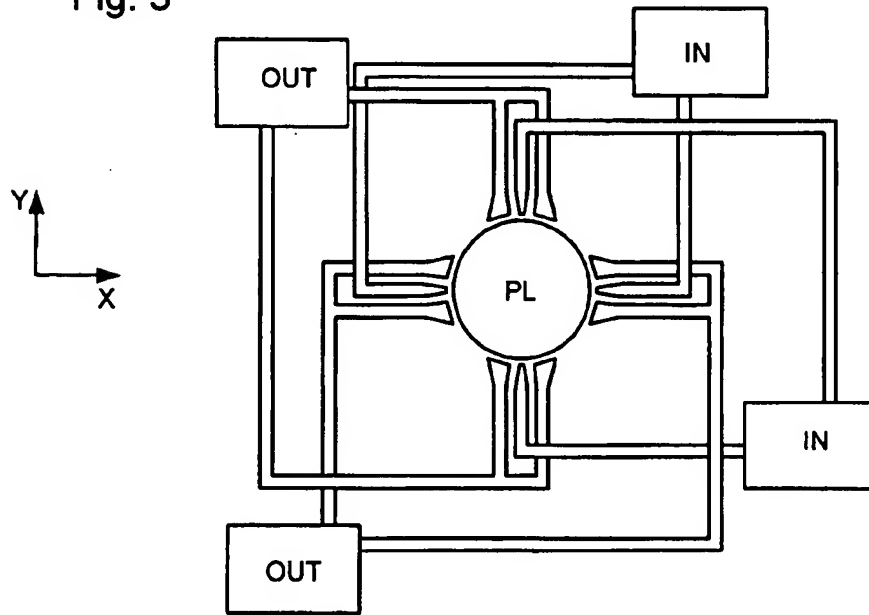


Fig. 4

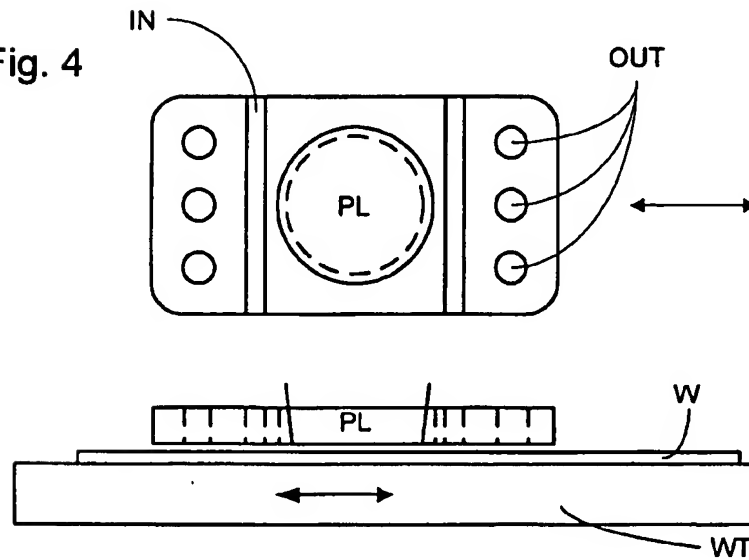


Fig. 5

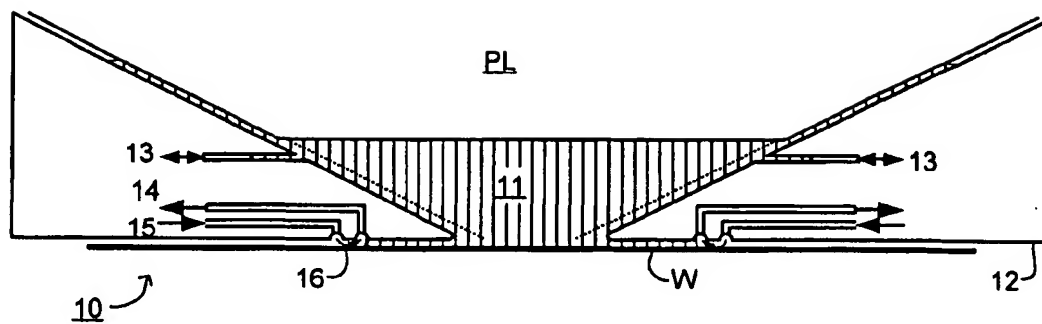


Fig. 6

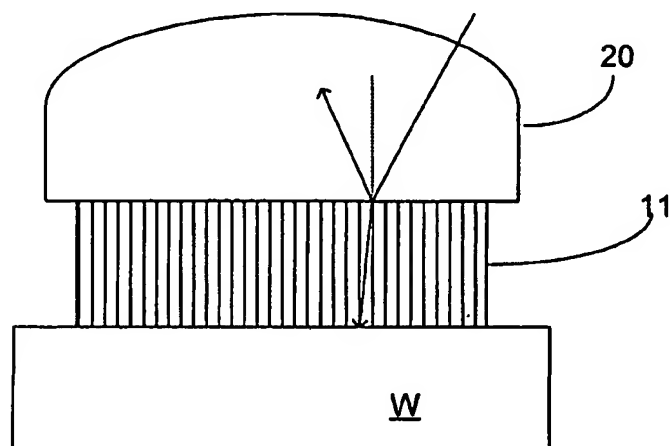
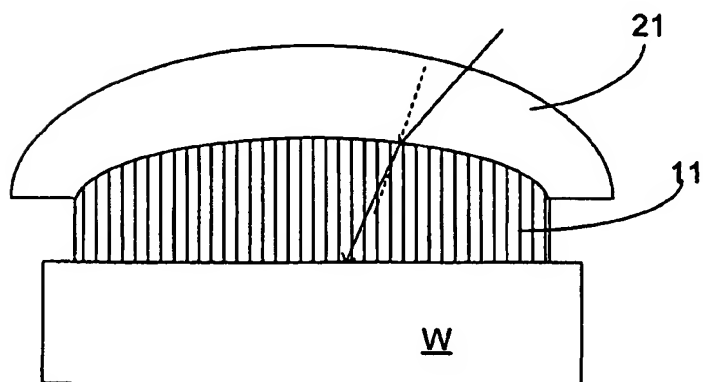


Fig. 7





European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 05 25 5959

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	WO 2004/057589 A (KONINKLIJKE PHILIPS ELECTRONICS N.V.; NEIJZEN, JACOBUS, H., M; VAN SANT) 8 July 2004 (2004-07-08) * abstract * * figures 1,4,5,9 * * page 1, line 1 - line 3 * * page 12, line 16 - page 15, line 16 *	1,3-9	G03F7/20
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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 22 December 2005	Examiner Andersen, O
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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EPO FORM 1503 (3.02) (P04001)



European Patent
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Application Number
EP 05 25 5959

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